1 # DISK DRIVE CONTROLLING RIPPLE CURRENT OF A VOICE COIL

2 # MOTOR WHEN DRIVEN BY A PWM DRIVER

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4 ## BACKGROUND OF THE INVENTION

5 ### Field of the Invention

6 The present invention relates to disk drives for computer systems. More particularly, the

7 present invention relates to a disk drive controlling ripple current of a voice coil when driven by a

8 pulse width modulated (PWM) driver.

9 ### Description of the Prior Art

10 A disk drive typically employs a voice coil motor (VCM) comprising a voice coil which

11 interacts with permanent magnets to rotate an actuator arm about a pivot. A head is connected to

12 a distal end of the actuator arm to actuate it radially over the surface of a disk in order to "seek"

13 the head to a target data track. Once the head is positioned over the target data track, the VCM

14 servo system performs a "tracking" operation wherein the head is maintained over a centerline of

15 the data track while writing data to or reading data from the disk.

16 Conventionally the VCM has been driven using an H-bridge amplifier operating in a linear

17 mode which leads to inefficient power dissipation since the transistors are driven with constant

18 current. Driving the H-bridge amplifier in a pulse width modulated (PWM) mode increases the

19 efficiency by driving the transistors in a switching mode (on-off) so that power dissipation occurs

20 only when the transistors are switched on. FIG. 1 shows a prior art transconductance amplifier

21 configuration for driving the VCM in a PWM mode using current feedback. The VCM comprises

22 a voice coil 2 which has an intrinsic inductance (L) and resistance (R). The voice coil 2 is driven

23 by an H-bridge amplifier comprising driver switches 4A-4D. A sense resistor R1 is connected in

24 series with the voice coil 2, and an amplifier 6 amplifies the voltage across the sense resistor R1 to

25 generate a voltage 8 representing the amplitude of current flowing through the voice coil 2.

26 The feedback loop established through amplifier 6 turns the voltage driver into a current

27 driver, accomplishing the change from a voltage amplifier into a transconductance amplifier

1   (which turns a voltage command into a current output). The voltage 8 representing the actual

2   voice coil current is subtracted at node 10 from a voltage command u(k) 12 representing a desired

3   voice coil current. The resulting voltage at node 10 is amplified by a high gain error amplifier 14

4   that generates a voltage command 16 applied to a first input of comparators 18A and 18B. A

5   signal generator 20 generates a triangle waveform 22 applied to a second input of the

6   comparators 18A and 18B. The comparators 18A and 18B generate PWM signals 24A and 24B

7   having a duty cycle proportional to the current command 16. The PWM signals 24A and 24B are

8   applied to switch control 26 which controls the driver switches 4A-4D in order to control the

9   voltage applied to the voice coil 2. Resistor R4 and capacitor C1 in the feedback path between

10   the current command 16 and the input voltage of error amplifier 14 provide lead compensation to

11   compensate for the lag caused by the L/R time constant of the voice coil 2.

12   There are several drawbacks associated with driving a VCM in a PWM mode as illustrated

13   in FIG. 1. For example, the various analog components of the error amplifier 14 increase the

14   complexity and cost of the VCM driver circuitry. In addition, the periodic operation of the PWM

15   mode introduces additional lag into the transconductance loop which decreases the loop

16   bandwidth. The lead network provided by resistor R4 and capacitor C1 helps compensate for the

17   additional lag, but the lead network must be designed conservatively to prevent instability due to

18   the voice coil resistance drifting as the temperature fluctuates. The PWM lag can also be reduced

19   by increasing the frequency of the PWM signals 24A and 24B, but this reduces the efficiency

20   advantage of operating in a PWM mode. Due to these drawbacks, the VCM has been driven in a

21   PWM mode using the configuration of FIG. 1 only during low bandwidth portions of the seek

22   waveform. During short seeks and tracking operations, the H-bridge amplifier has been driven in

23   a conventional linear mode so that the bandwidth can be increased without losing stability.

24   There is, therefore, a need to reduce the cost and increase power efficiency of the VCM

25   driver circuitry in a disk drive.

1 **SUMMARY OF THE INVENTION**

2   The present invention may be regarded as a disk drive comprising a disk, a head, and a

3 voice coil motor (VCM) for actuating the head radially over the disk, the VCM comprising a

4 voice coil. The disk drive further comprises a plurality of driver switches for controlling a voltage

5 applied to the voice coil, and a pulse width modulated (PWM) signal generator for generating

6 PWM control signals applied to the driver switches. The PWM control signals comprise a PWM

7 cycle time, a Tforward time interval of the PWM cycle time wherein a positive control voltage is

8 applied to the voice coil, a Treverse time interval of the PWM cycle time wherein a negative

9 control voltage is applied to the voice coil, and a Tdead time interval of the PWM cycle time

10 wherein a substantially zero control voltage is applied to the voice coil. The Tdead time interval

11 is adjusted to control a magnitude of an actual ripple current flowing through the voice coil.

12   In one embodiment, a first and second end of the voice coil are shorted to ground during

13 the Tdead time interval.

14   In another embodiment, the Tforward time interval is computed in response to a target

15 ripple current flowing through the voice coil. In one embodiment, the Treverse time interval is

16 computed in response to the Tforward time interval and the target ripple current. In still another

17 embodiment, the Tdead time interval is computed in response to the Tforward and Treverse time

18 intervals. In yet another embodiment, the Tforward and Treverse time intervals are adjusted

19 proportionally in response to a current command.

20   In an alternative embodiment, the Tdead time interval is computed in response to a target

21 ripple current and a measured ripple current. In one embodiment, the measured ripple current is

22 computed by detecting the current flowing through the voice coil to generate a detected current.

23 The detected current is integrated over a first time interval of the PWM cycle time to generate a

24 negative current measurement, and integrated over a second time interval of the PWM cycle time

25 to generate a positive current measurement. The measured ripple current is computed from a

26 difference between the negative current measurement and the positive current measurement. In

27 one embodiment, the Tforward and Treverse time intervals are computed in response to the

1   Tdead time interval. In yet another embodiment, the Tforward and Treverse time intervals are

2   adjusted proportionally in response to a current command.

3   In yet another embodiment, the voice coil comprises a resistance R and an effective

4   inductance L, where the effective inductance L is a function of the actual ripple current flowing

5   through the voice coil and the resistance R changes with temperature drift. The Tdead time is

6   adjusted to maintain a substantially constant ratio L/R.

7   The present invention may also be regarded as a method of controlling ripple current in a

8   voice coil motor (VCM) of a disk drive when driven in a PWM mode. The disk drive comprises a

9   disk, a head, and the VCM for actuating the head radially over the disk, wherein the VCM

10   comprise a voice coil. A Tforward time interval of a PWM cycle time is computed, and a positive

11   control voltage is applied to the voice coil during the Tforward time interval. A Treverse time

12   interval of the PWM cycle time is computed, and a negative control voltage is applied to the voice

13   coil during the Treverse time interval. A Tdead time interval of the PWM cycle time is computed,

14   and a substantially zero control voltage is applied to the voice coil during the Tdead time interval.

15   The Tdead time interval is adjusted to control a magnitude of an actual ripple current flowing

16   through the voice coil.

17   **BRIEF DESCRIPTION OF THE DRAWINGS**

18   FIG. 1 shows a prior art disk drive employing a transconductance amplifier configuration

19   for driving the VCM in a PWM mode using current feedback.

20   FIG. 2 shows a disk drive according to an embodiment of the present invention employing

21   a pulse width modulated (PWM) signal generator generating PWM control signals for controlling

22   the VCM by applying a positive voltage to the VCM during a Tforward time interval, a negative

23   voltage to the VCM during a Treverse time interval, and a substantially zero voltage to the VCM

24   during a Tdead time interval, wherein the Tdead time interval is adjusted to control a magnitude

25   of ripple current flowing through the VCM.

26   FIG. 3A illustrates a PWM cycle time wherein the positive voltage is applied to the VCM

27   during the Tforward time interval, the negative voltage is applied to the VCM during the Treverse

1   time interval, and a substantially zero voltage is applied to the VCM during the Tdead time

2   interval.

3   FIG. 3B illustrates the ripple current flowing through the VCM during the PWM cycle

4   time of FIG. 3A.

5   FIG. 4 shows a disk drive according to an embodiment of the present invention wherein a

6   sense resistor detects the current flowing through the VCM which is used to generate the

7   Tforward, Treverse and Tdead time intervals.

8   FIG. 5 shows an embodiment of the present invention wherein the current flowing through

9   the VCM is integrated to generate an actual ripple current measurement.

10   FIG. 6 shows an embodiment of the present invention wherein the measured ripple current

11   is subtracted from a target ripple current to generate an error ripple current for adjusting the

12   Tdead time interval.

13   FIG. 7 shows an embodiment of the present invention wherein a nominal Tdead time

14   interval is computed and then adjusted by the error ripple current.

15   **DESCRIPTION OF THE PREFERRED EMBODIMENTS**

16   FIG. 2 shows a disk drive according to an embodiment of the present invention

17   comprising a disk 28, a head 30, and a voice coil motor (VCM) 32 for actuating the head 30

18   radially over the disk 28, the VCM 32 comprising a voice coil 34. The disk drive further

19   comprises a plurality of driver switches 36A-36D for controlling a voltage applied to the voice

20   coil 34, and a pulse width modulated (PWM) signal generator 38 for generating PWM control

21   signals 40 applied to the driver switches 36A-36D. The PWM control signals 40 comprise a

22   PWM cycle time 42, a Tforward time interval 44 of the PWM cycle time 42 wherein a positive

23   control voltage is applied to the voice coil 34, a Treverse time interval 46 of the PWM cycle time

24   42 wherein a negative control voltage is applied to the voice coil 34, and a Tdead time interval 48

25   of the PWM cycle time 42 wherein a substantially zero control voltage is applied to the voice coil

26   34. The Tdead time interval 48 is adjusted to control a magnitude of an actual ripple current

27   flowing through the voice coil 34.

1   Maintaining a constant ripple current is mathematically similar to holding the inductance L

2   of the voice coil 34 constant regardless of circuit voltages resulting in predictable performance.

3   In one embodiment, the ripple current is adjusted so that the inductance L tracks variations in the

4   resistance R of the voice coil 34 due to temperature drift, thereby maintaining a substantially

5   constant effective L/R time constant. In this manner the lag due to the L/R time constant can be

6   canceled using well known analog and/or digital feedforward compensation (pole-zero

7   cancellation). The feedforward compensation enables the use of lower gain circuits which reduces

8   the total bandwidth requirement allowing lower speed and less expensive digital techniques to

9   replace analog compensation loops. In addition, maintaining a substantially constant L/R time

10   constant compensates for the time lag introduced by the PWM cycle time.

11   The average current Iss flowing through the voice coil 34 during the PWM cycle time is

12   approximated by:

13
14   $$Iss = \frac{[((Vpwr - Vemf) \bullet Tfwd + (-Vpwr - Vemf) \bullet Trev) - 2 \bullet Tdead \bullet Vemf]}{Rvcm \bullet Tcyc}$$

15   where:

16   Vpwr is the supply voltage;

17   Vemf is the back emf voltage across the coil;

18   Rvcm is the resistance of the voice coil; and

19   Tcyc is the PWM cycle time.

20   The Tforward time interval (Tfwd) can be computed for any given ripple current dI:

21   $$Tfwd = dI \bullet L / [Vpwr - Vemf - Iss \bullet Rvcm]$$

22   The current Ishort flowing through the voice coil 34 if the Treverse time interval (Trev) is zero

23   can be calculated as:

24   $$Ishort = [(Rvcm \bullet Iss + Vemf) \bullet (Tcyc - Tfwd)] / L$$

25   From this equation the Treverse time interval (Trev) can be calculated as:

26   $$Trev = (dI - Ishort) \bullet L / Vpwr$$

27   and the Tdead interval computed as:

1   Tdead = (Tcyc – Tfwd – Trev) / 2

2   Referring again to FIG. 2, the signal generator 38 comprises a LOOKUP TABLE OR

3   FORMULA 50 for implementing the above equations to generate the Tforward and Treverse time

4   intervals. A register 52 is programmed with a target ripple current value, the Vpwr is a known

5   input, and Vemf, Rvcm and Iss inputs are either estimated or measured. In one embodiment, the

6   target ripple current is selected to give uniform response throughout the small signal region

7   (about 10% of full scale output current). The Tforward and Treverse time intervals are adjusted

8   proportionally in response to a current command U(k) in order to change the average voltage

9   applied to the voice coil 34 according to the commanded current. The Tforward and Treverse

10   time intervals are summed 54, and the result 56 subtracted 58 from the PWM cycle time 42 to

11   generate Tdead•2 which is scaled by half 60 to generate the Tdead time interval 48. The

12   Tforward, Treverse, and Tdead time intervals are input into a PWM TIMERS DUTY CYCLE

13   GENERATION block 62 which uses a pulse train 64 generated by a signal generator 66 to

14   generate control signals 68 applied to a switch control block 70. The switch control block 70

15   generates the appropriate PWM control signals 40 applied to the driver switches 36A-36D.

16   FIG. 3A shows the voltages applied to the voice coil 34 over a PWM cycle time. A

17   positive voltage (+Vpwr) is applied to the voice coil 34 during the Tforward time interval, a

18   negative voltage (-Vpwr) is applied to the voice coil 34 during the Treverse time interval, and a

19   substantially zero voltage is applied to the voice coil 34 during the Tdead time interval. In one

20   embodiment, the ends of the voice coil 34 are shorted to ground during the Tdead time interval.

21   FIG. 3B illustrates the ripple current flowing through the voice coil 34 during the PWM cycle

22   time of FIG. 3A. The target ripple current programmed into register 52 of FIG. 2 is the peak-to-

23   peak amplitude of the ripple current shown in FIG. 3B.

24   FIG. 4 shows an embodiment of the present invention wherein the average current Iss

25   flowing through the voice coil 34 is measured using a sense resistor 72 in series with the voice

26   coil 34. An amplifier 74 amplifies the voltage across the sense resistor 72, and an A/D converter

1   76 converts the amplified signal into a digital signal for processing by the LOOKUP TABLE OR

2   FORMULA 50.

3   In another embodiment of the present invention, the Tdead time interval 48 is computed in

4   response to a target ripple current (dI) and a measured ripple current Iripple. The measured

5   ripple current Iripple is generated by detecting the current flowing through the voice coil 34 to

6   generate a detected current. The detected current is integrated during a first interval to generate a

7   negative current measurement, and integrated during a second time interval to generate a positive

8   current measurement. The measured ripple current is then generated by computing a difference

9   between the negative current measurement and the positive current measurement. This

10   embodiment is illustrated in FIG. 5 wherein the detected current flowing through the voice coil 34

11   is integrated over a first half of the Tforward time interval to generate I1m. The detected current

12   is then integrated over the second half of the Tforward time interval, the first Tdead time interval,

13   and the first half of the Treverse time interval to generate Ip. The detected current is then

14   integrated over the second half of the Treverse time interval and the second Tdead time interval to

15   generate I2m. The current measurements I1m and I2m are then added to generate the negative

16   current measurement Im. The measured ripple current Iripple is computed as:

17                          $Iripple = 2 \cdot (Im - Ip)$

18   FIG. 6 shows an embodiment of the present invention wherein the target ripple current

19   stored in register 52 is subtracted 80 from the measured ripple current Im − Ip 78 to generate an

20   error ripple current 82 for adjusting the Tdead time interval 48. The error ripple current 82 is

21   multiplied by a gain 83 to generate the Tdead time interval 48. The Tdead time interval 48 is

22   multiplied by two 84 and the result subtracted 86 from the PWM cycle time 42 to generate an

23   adjusted PWM cycle time 88 which is divided by two 92 to generate time interval 94. A

24   LOOKUP TABLE OR FORMULA 90 processes the Vemf, the Vpwr, the Rvcm, and the current

25   command input U(k) to generate an appropriate adjustment dTfr 96 in order to change the

26   average voltage applied to the voice coil 34 according to the commanded current. The

27   adjustment dTfr 96 is added 98 to the time interval 94 to generate the Tforward time interval 44

1   and subtracted 100 from the time interval 94 to generate the Treverse time interval 46. A suitable

2   value for the gain 83 is selected to achieve a desired overall response.

3   FIG. 7 shows an embodiment of the present invention wherein the embodiments of FIG. 2

4   and FIG. 6 are combined. In this embodiment, the LOOKUP TABLE OR FORMULA 50

5   generates a nominal Tdead' time interval 102 using the same equations as described above with

6   reference to FIG. 2. The nominal Tdead' time interval 102 is added 104 to the error ripple

7   current 82 (after being multiplied by the gain 83) to generate the Tdead time interval 48. This

8   embodiment improves the response of the ripple current loop requiring a smaller value for the

9   gain 83.